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LAMPIRAN

Data Jam Jalan Mesin Press

No	Tanggal	Working Time (Jam)	Planned Downtime (Jam)	Downtime (Jam)
1	12/09/2022	96	2,02	0
2	13/09/2022	96	5,89	0
3	14/09/2022	96	9,76	0
4	15/09/2022	96	0	0
5	16/09/2022	96	2,67	0
6	17/09/2022	96	10,08	0

Data Produksi

No	Tanggal	Input (TBS Olah)
1	12	1116,91
2	13	1008,95
3	14	980,39
4	15	1068,06
5	16	1148,66
6	17	1016,71

Data Oil Losses

Fibre PC	12	13	14	15	16	17
O/DM	5,134	5,892	5,583111	5,390727	6,308909	5,2386
O/WM	3,76075	4,1275	4,02275	3,94175	4,36325	3,70125

Nut PC	12	13	14	15	16	17
O/DM	0,523	0,617	0,677	0,665	0,720	0,781
O/WM	0,467	0,544	0,590	0,582	0,634	0,686

Riwayat *Maintenance* Mesin

PRESS NO.1	Tanggal	Komponen yang diganti
	03-Jan-21	BEARING 29420 E
	12-Feb-21	WORM SCREW RECON
	13-Apr-21	WORM SCREW BARU
	13-Jun-21	PRESS CAGE CB-15T
	26-Aug-21	WORM SCREW (BARU)
	26-Aug-21	PRESS CAGE CB-15T
	14-Nov-21	PRESS CAGE CB-15T
	14-Nov-21	WORM SCREW BARU
	02-Apr-22	WORM SCREW BARU
	02-Apr-22	PRESS CAGE CB-15T
	02-Apr-22	BEARING 22220
	02-Apr-22	BEARING 29420
	02-Apr-22	BEARING 22224
	02-Apr-22	BEARING 29320
	01-May-22	BEARING 29420 E
	05-Jun-22	WORM SCREW RECON
	16-Jul-22	WORM SCREW BARU
	16-Jul-22	PRESS CAGE
	16-Jul-22	BODY PRESS
16-Jul-22	SHAFT DRIVE LONG	
16-Jul-22	SHAFT DRIVE SHORT	
16-Jul-22	BEARING 22224 E	
16-Jul-22	BEARING 22220 E	
16-Jul-22	BEARING 29420	
16-Jul-22	BEARING 29320	

PRESS NO.2	Tanggal	Komponen yang diganti
	07-Jan-21	WORM SCREW
	13-Feb-21	WORM SCREW
	16-Mar-21	PRESS CAGE CB-15T RECON
	21-Mar-21	BEARING 29320
	21-Mar-21	BEARING 29420
	21-Mar-21	SKF BEARING 22220 E
	20-Apr-21	WORM SCREW
	05-Jun-21	WORM SCREW
	05-Jun-21	PRESS CAGE CB-15T
	23-Jul-21	WORM SCREW
	19-Sep-21	WORM SCREW
	23-Nov-21	PRESS CAGE CB-15T
	23-Nov-21	WORM SCREW BARU
	13-Feb-22	WORM SCREW RECON
	06-Mar-22	WORM SCREW BARU
	06-Mar-22	PRESS CAGE CB-15T
	06-Mar-22	BEARING 29320
	06-Mar-22	BEARING 22220
	06-Mar-22	BEARING 22224
	06-Mar-22	BEARING COVER
	09-May-22	WORM SCREW BARU
	23-Jun-22	WORM SCREW BARU
	23-Jun-22	PRESS CAGE CB-15T
	01-Aug-22	BEARING 29320
	01-Aug-22	BEARING 22220
	01-Aug-22	BEARING 22224
	01-Aug-22	BEARING COVER
	01-Aug-22	SCREW RECOND

PRESS NO 4	Tanggal	Komponen yang diganti
		11-Feb-21
	27-Apr-21	WORM SCREW
	27-Apr-21	BEARING 22220 E
	22-Mei-21	PRESS CAGE CB-15T
	08-Jul-21	WORM SCREW RECON
	19-Sep-21	PRESS CAGE CB-15T
	08-Oct-21	BEARING 22220 E
	08-Oct-21	BEARING 29420
	08-Oct-21	BEARING 29320
	08-Oct-21	BEARING 22224 E
	08-Oct-21	WORM SCREW
	03-Nov-21	PRESS CAGE CB-15T
	16-Jan-22	SPLIT SPURE GEAR BARU
	16-Jan-22	BEARING 22220 E
	16-Jan-22	BEARING 29420
	16-Jan-22	BEARING 29320
	16-Jan-22	BEARING 22224 E
	16-Jan-22	DRIVE SHAFT L.H.S
	16-Jan-22	DRIVE SHAFT R.H.S
	16-Jan-22	SPURE GEAR L.H.S
	16-Jan-22	SPURE GEAR R.H.S
	16-Jan-22	WORM SCREW L.H.S
	16-Jan-22	WORM SCREW R.H.S
	16-Jan-22	PRESS CAGE
	16-Jan-22	SPACER 2 PCS
	16-Jan-22	RIGH HANA COVER 1 PCS
	16-Jan-22	LOCKING COOLAR 2 PCS
	07-Apr-22	WORM SCREW
	09-Apr-22	WORM SCREW
	24-May-22	WORM SCREW BARU
	24-Jul-22	WORM SCREW RECON
	01-Aug-22	WORM SCREW BARU

PRESS NO 5	Tanggal	Komponen yang diganti
		03-Jan-21
	01-Mar-21	WORM SCREW
	01-Mar-21	PRESS CAGE CB-15T
	20-Mei-21	WORM SCREW
	20-Mei-22	PRESS CAGE CB-15T
	05-Jul-21	PRESS CAGE CB-15T
	05-Jul-21	WORM SCREW RECON
	05-Jul-21	BEARING 22220 E
	03-Sep-21	PRESS CAGE CB-15T
	03-Sep-21	WORM SCREW RECON
	13-Dec-21	BEARING 22220 E
	13-Dec-21	BEARING 22224 E
	26-Dec-21	WORM SCREW
	11-Feb-22	WORM SCREW BARU
	11-Feb-22	PRESS CAGE
	01-May-22	BEARING 22220 E
	01-May-22	BEARING 22224 E
	25-May-22	WORM SCREW RECON
	21-Jun-22	WORM SCREW RECON
	30-Jun-22	WORM SCREW BARU
	03-Jul-22	PRESS CAGE BARU

Dokumentasi

